



Tichawa *Vision* GmbH

Industrial Contact Image Sensor User's Manual for all Versions

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DISCLAIMER

Please note the following important points:

- **The CIS is not intended for and may not be used for life support applications.**
- **CIS internal and external LED light sources should be treated as though they fall under Laser Class 3R**
- **We reserve us the right to improve the product**
- **With the documentation you will also get a datasheet of your CIS with specifications**
- **Make sure that the cooling of the CIS is adequate. You are able to cool the CIS over a chassis connection or a cooling system**
- **Only connect the camera link cable when system is offline**

For safety reasons:

- **Allow only trained persons to operate the light source**
- **Operate the light source only with the protective window in place**
- **Do not look directly into the light source**

For further details, please refer to

IEC 60285-1 “Safety of Laser Products”

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1. Frequently Asked Questions

1.1 What is a CIS sensor?

A CIS is a compact line scan camera which is mounted directly to the object under inspection as we can know it from fax scanners or document scanners. The CIS consists of a scanning line, a SELFOC lens and a light source.

1.2 What is the difference between a CIS and a conventional line scan camera?

The sensor of a conventional line scan camera is small (10 - 50 mm length) with small pixels (5 - 20 μm) and reducing optics.

The sensor of a CIS is as wide as the object under inspection (up to 4 m), the optics produce images at a 1 :1 scale.

1.3 What are the advantages of a CIS compared to a conventional line scan camera?

- Simple to mount, no big distance necessary
- Simple to adjust
- Constant picture angle over the total reading width
- No distortion by the lens
- Clearly sharper images

1.4 What are the advantages of a conventional line scan camera compared to a CIS?

- better depth of field (DOF)
- lower weight

1.5 Why can't I buy an industrial CIS at the price of a scanner?

- Better quality
- Higher line rate due to more complex electronics
- Bigger scanning distance (10 -14 mm instead of 0.3 mm) due to more complex lenses
- Robust built (solid metal housing)

1.6 How do I control the exposure of a CIS

By an internal or external light source which is controlled by a timer inside the CIS.

1.7 The sharper imaging of a CIS in contrast to a conventional camera may cause interferences if periodical patterns are inspected. What can I do?

The option "multiple flashing" suppresses interferences as far as possible.

1.8 What distance between object and sensor (= working distance) is possible?

The modular CIS allows a working distance of 10 mm up to 30 mm (25 dpi) .

1.9 What is the depth of field of a CIS?

As a rule 0,1-16 mm depending on the application, focal length and light wave length.

25 dpi ~ 16 mm;; 200 dpi ~ 2 mm; 400 dpi ~ 1 mm; 600 dpi ~ 0,5 mm
; 1200 dpi ~ 0,43 mm (different lense)

1.10 Which is the local resolution of a CIS?

TiVi offers CIS units of 25 dpi (1.016 mm pixel grid) up to 2400 dpi (10.5 μm pixel grid).

1.11 Which local resolution do I need for my application?

There is no clear answer to this question as it very much depends on the algorithmics used. General speaking the smallest object to be recognized should at least be the size of 2 - 5 pixels. Typical questions of interpolation such as defining the centre of mass etc. can be solved at a much finer grid than the pixel grid.

1.12 Which line rate does my application require?

For most applications we recommend square pixels. The line rate is the result of transport speed divided by pixel size.

For example: The pixel size of a 200 dpi sensor is 127 µm. At a feed speed of 1 m/sec the line rate required is:

$$1\text{m/sec} \cdot 0.000127\text{ m} = 8000\text{ Hz} = 8\text{ kHz}$$

The sensor should be operated at a line rate of 8 kHz.

1.13 What kind of illumination is best for my requirement?

One-sided reflective light is sufficient for flat structures (print).

Spacial structures (crinkled materials) require double-sided reflective light (in feeding direction in front and behind the sensor).

Transparent and printed materials often require transmissive light.

Special applications (e.g. scanning of security papers) often require a combination of reflective and transmissive light. CIS supports multiplex operation with two light sources.

1.14 Which colour of lighting is best for my application?

Red light is usually best for simple B/W applications.

1.15 What is PRNU like (= variation of pixel counts) at constant lighting in comparison between a CIS and a conventional line scan camera?

Under ideal conditions (Ulbrichtkugel) a conventional line scan camera shows a typical PRNU of 10 %.

In real conditions the amplitude usually falls down to a half at the rim of the image area due to the lens and the Law of Lambert.

Typical for a CIS is a PRNU of approx. 30 %, however, it can be reduced by internal correction down to 1 - 2 %.

1.16 At which Bit does a CIS operate?

The industrial CIS internally operates at a 10 Bit resolution, after correction 8 Bit are read-out.

In scanners CIS-Elements are operated at resolutions between 12 and 16 Bit.

1.17 Is there a difference in focus of an image taken by a CIS compared to a conventional line scan camera?

The focus of a line scan camera is mostly limited by the lens. At high line rates you have to open the aperture almost completely. The B/W transition is usually 3 - 5 pixels.

The transition of a CIS is 1 - 2 pixels.

1.18 What is the spectral sensitivity of a CIS like?

Alike with CCD or CMOS cameras the pixels of a CIS are made of silicium and show as a typical features their peak of spectral sensitivity in the near infra red light.

1.19 Is it possible to build a sensor without gaps?

The elements of a CIS are made of lined-up chips. At the joints there is either no interference (25 - 200 dpi) or interpolation is already effected by the CIS (1200-2400 dpi).

All in all the distortion observed with a CIS is smaller than the distortion of a lens and more easy to correct (linear context, no polynom necessary).

1.20 What do I have to take care of when I install a CIS?

A CIS is much closer to the object under inspection than a conventional camera. Therefore:

- There should be some protection to avoid that the objects jam up or fall off and damage the sensor.
- You should take precautions against ESD, especially in applications with glass and fast running synthetic fabrics as well as with all other materials which are charging statically<
- CIS sensors with internal light source are - as all other LED light sources - subject to the Laser Protection Regulations, usual protection class III A. You have to obey the relevant regulations.

1.21 Design Rules and Choice of Materials

1.1.1 Software Standards and Test Methods

- Software is subjected to the methods carried out at Tichawa Vision. No additional tests or verifications will be done.

1.1.2 Firmware Standards and Test Methods

- Firmware is subjected to the methods carried out at Tichawa Vision. No additional tests or verifications will be done.

1.1.3 Choice of Materials

- No limitation on the materials used.

1.2 Validation

1.2.1 Standard Products

- They are subjected to the standard tests carried out at Tichawa Vision. No additional tests or verifications will be done.

1.2.2 Modified Standard Products

- They are subjected to the standard tests carried out at Tichawa Vision. Modifications will be tested and documented in addition to the standard tests.

1.2.3 Customer Specific Products

- They are subjected to the standard tests carried out at Tichawa Vision.
An acceptance test procedure will also be carried out.

1.3 Life Expectance and Long Term Availability

1.3.1 MTBF

- The MTBF will not be calculated if it's no part of the contract.

1.3.2 List of Single Source Components and supplier history

- These documents will not be supplied if it's no part of the contract.

1.3.3 Supply List

- A supply list will not be provided if it's no part of the contract.

Specification of CIS

The camera needs a power supply of 24V (min. 1A) except when otherwise noted.

System requirements:

IBM-compatible PC, more than 256MB RAM, more than 1GHz-CPU, mouse, keyboard, CameraLink Cable, Powercable

Software requirements:

Grabber-Software

Terminal Program (like ProcommPlus or similar)

Warning: Some combinations of Hardware, Grabber and terminal program might be too slow to catch up with the data rate at the serial interface ! Ask your frame grabber vendor for details !

Connections:

The camera is connected to the grabber over the **CameraLink** Cable.

2. Introduction to the Industrial Contact Image Sensor

The CIS is intended for the monitoring and controlling of production lines in an industrial environment.

2.1 General Characteristics

The CIS is available in a wide variety of configurations of length, speed and illumination arrangement combinations. Certain characteristics are shared by these various models.

2.1.1 Description

The CIS is an innovative line scan camera generally built from end-to-end stackable linear sensor modules mounted on a rigid substrate. The GRIN array optics in the CIS allow the distance from the object to the sensor to be very short, producing constant unity magnification. Illumination is provided by a linear array of LEDS focused by a continuous glass cylinder lens. These elements are mounted with the control and processing electronics in a rigged metal case thus providing high sensitivity, easy alignment and immunity to vibration.

The fully parallel construction of the CIS provides unparalleled speed and resolution. With its inherent parallel structure, the line rate, spatial resolution and sensitivity of the CIS are constant for all scanner lengths.

2.1.2 Scan geometry

- Contact – 0 mm working distance: This option is most suitable for textile materials, including non-wovens. While a textile production environment typically is very dusty, the textile material moving directly across the MiniCIS 4 window can keep the window clean.
- Non-Contact – 8 to 14 mm working distance: This option is suitable for materials that may not come into close contact with the glass window because either the window

itself (e.g. with sheet metal) or the material under test (e.g. paper) might be damaged or because the object under test is not flat.

2.1.3 Illumination

- Single sided or dual sided internal LED lighting is provided, either a single color or a mixture of colors with several different wavelengths.
- Equivalent external LED sources under CIS control are available for backlighting.
- Single-piece cylinder lenses provide high uniformity and variable focal distance. Special shaped lenses may be used for even higher light output

2.1.4 RGB Modus

We are able to build all CIS Versions in color. For this we use a monochrom standard Sensor with a LED RGB light source. We flash the different LEDs red, green and blue. Over the firmware and the electronic we give a full RGB image over the CameraLink connector out.

2.1.5 Software control

- A simple ASCII protocol controls parameters such as line rate, exposure, trigger mode and flat-field correction.
- All controls are handled through the CameraLink embedded serial port.
- Every code line ends with char(13).
- The pixelcorrection includes more than one layer and needs also "ENTER" between the layers

2.1.6 Regulatory compliance

- IEC 60204-1 Electrical equipment of machines – Part 1: General requirements
- IEC 60285-1 Safety of Laser Products
- EN 61010-1 Safety requirements for electrical equipment for measurement, control, and laboratory use - Part 1: General requirements
- EN 61326 Electrical Equipment for measurement, control and laboratory use – EMC requirements
- EN 61000 Electromagnetic compatibility (EMC)

2.2 Industrial CIS Models



All CIS scanners are built up from linear image sensor dies typically 8 mm long. These dies are mounted onto a substrate using COB (chip on board technology) for accurate and stable alignment and minimal inter-die gaps with additional electronics to produce an imaging module. The modules with an active length of approx. 260 mm are rigidly connected and attached to a metal base to produce overall scanners with active lengths of up to 4160 mm.

2.2.1 Resolution

Table 1-2 shows the available configurations and the resulting pixel totals.

CIS 4

Modules	Active Length (mm)	Total Pixel Count			
		200 dpi	300 dpi	400 dpi	600 dpi
2	520	4096	6144	8192	12288
4	1040	8192	12288	16384	24576

6	1560	12288	18423	24576	36864
8	2080	16384	24576	32768	49152
10	2600	20480	30720	40960	61440
12	3120	24576	36864	49152	73728
14	3640	28672	43008	57344	86016

Table 1 - Pixel Count vs. Scanner length

CIS 25 dpi

Modules	Active Length (mm)	Total Pixel Count
		25 dpi
1	520	512
2	1040	1024
3	1560	1536
4	2080	2048
5	2600	2560
6	3120	3072
7	3640	3584
8	4160	4069

Table 2 - Pixel Count vs. Scanner length

2.3 MiniCIS 4 Models

All MiniCIS 4 scanners are built up from linear image sensor dies approximately 8 mm long. These dies are mounted directly on a substrate (chip on board technology) for accurate and stable alignment and minimal inter-die gaps with additional electronics to produce an imaging module. The MINICIS4 modules have an active length of 57 mm minimum to 307 mm maximum.

- Flat Line Scan Camera
- Scan width 57, 89, 104, 216 or 307 mm
- Line rates up to 12 kHz
- 100, 200, 300, 400 or 600 dpi corresponding to approx. 4, 8, 12, 16 or 24 dots per mm
- up to 5376 Pixels
- Optional Shading Correction
- Camera Link Interface
- Built-in Light Source & Optics
- Interface Cable for Multihead Version has a length up to 5 Mtr.

2.3.1 Resolution and Sensorhead possibilities

Table 1 shows the available configurations and the resulting pixel totals.

Table 2 shows the available configurations of possible sensorheads, length and line frequency.

Modules	Active Length (mm)	Total Pixel Count		
		200 dpi	400 dpi	600 dpi
1	89	704	1408	-

1	104	832	1664	2496
1	216	1728	3456	5376
1	307	2432	-	-

Table 1 - Pixel Count vs. Scanner length

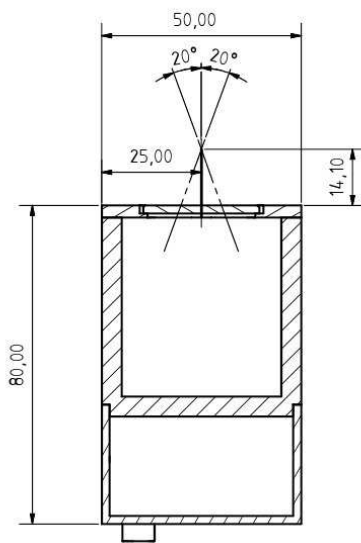
Resolution Sensor	Taps	LF 307 mm	LF 216 mm	LF 104 mm	LF 89 mm	LF 57mm	Max. possible Sensorheads
200 dpi	1	2 kHz	2,8 kHz	6 kHz	7,1 kHz	-	8
	4	-	11,2 kHz	-	-	-	2
300 dpi	1	-	1,9 kHz	4 kHz	3,8 kHz	-	8
	2	-	3,9 kHz	-	-	-	4
400 dpi	1	-	1,4 kHz	3 kHz	3,5 kHz	5,5 kHz	8
	2	-	-	6 kHz	-	-	4
	4	-	5,6 kHz	-	-	-	2
600 dpi	1	-	2 kHz	2 kHz	-	3,4 kHz	8
	4	-	3,7 kHz	-	-	-	2

Table 2 – Sensorheads

2.4 MidiCIS Models

- Flat Line Scan Camera
- Scan width 130, 260, 390, 520
- Line rates up to 40 kHz
- 100, 200, 300, 400, 600, 900, 1200, 2400 dpi corresponding to approx. 4, 8, 12, 16, 24, 36, 48, 96 dots per mm
- up to 49536 Pixels
- Integrated Shading Correction
- Camera Link Interface
- Built-in Light Source & Optics
- Interface Cable for Multihead Version has a length up to 5 Mtr.
- RGB or Monochrom

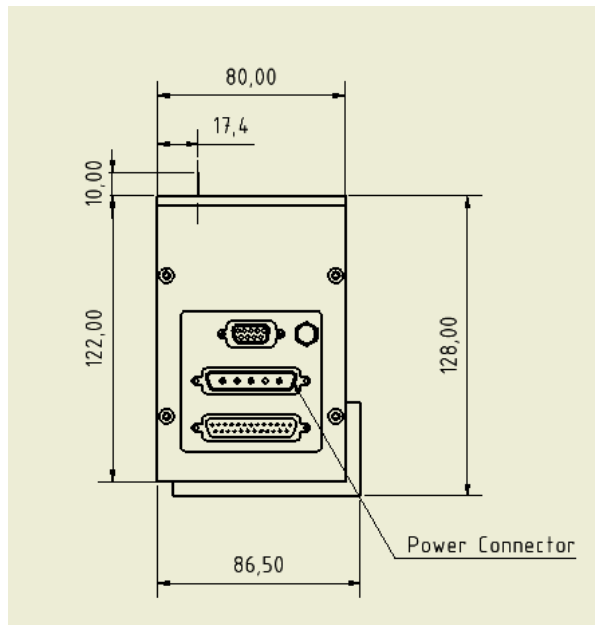
2.4.1 cross-section of a MidiCIS



2.5 Modular CIS

- Flat Line Scan Camera
- Scan width 130, 260, 390, 520
- Line rates up to 40 kHz
- 25,100, 200, 300, 400,600,900,1200,2400 dpi corresponding to approx. 1,4, 8, 12, 16, 24, 36, 48, 96 dots per mm
- up to 49536 Pixels
- Integrated Shading Correction
- Camera Link Interface
- Built-in Light Source & Optics
- Interface Cable for Multihead Version has a length up to 10 Mtr.
- RGB or Monochrom

2.5.1 cross-section of a modular CIS



2.5.2 Power Consumption

Table 1 shows the typical power consumption of the sensor array and associated electronics and the illuminators. These are calculated using a 16 KHz scan rate. Changing the scan rate (and, therefore, the illumination duty cycle) will change the power consumption of the illuminator.

Length (mm)	520	1040	1560	2080	2600	3120
Sensor (W)	14	28	42	56	70	84
Light (W)	17	34	51	68	85	102

Table 1 - Power consumption

2.5.3 Operating requirements

All models require careful attention to heat sinking. Although operation in free air is safe, the CIS should be firmly mounted to a heat conduction surface to maximize heat transfer from the illuminator to maximize LED life and to avoid heating the sensors unnecessarily. The case temperature should be maintained in the range of 0 to 40C. At temperatures below the local dew point, condensation can form on the window, both inside and outside. At such temperatures, it may be necessary to provide heated air to raise the window temperature.

When mounting the CIS, use all mounting holes in the base. Use the largest diameter bolts that will fit through the holes (generally M4 or 3/16"). Use lockwashers or the equivalent on the nuts.

Provide support near the CIS for all cables to minimize stress on the connectors.

The permissible storage temperature range is -10 to 60C. Bring the scanner to within the operating temperature limits before applying power.

Resistance to shock and vibration complies with EN 61010-1. Windows and glass rods must be taken out to comply !

The CIS is not sealed. Keep moisture and liquids away from all areas.

2.6 Basic CIS Operation

Correct operation of CIS depends on an understanding of the basic arrangement of the components. These are shown in Figure 1.

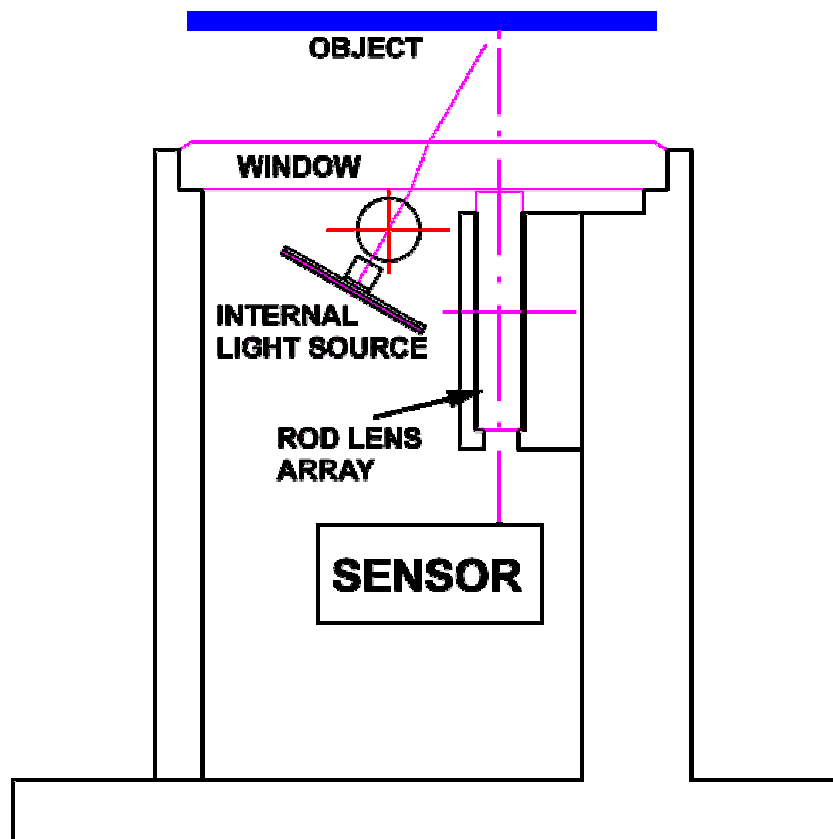


Figure 1 - CIS component layout

Illumination is provided by a row of LEDs and focused on the object to be viewed by a cylindrical glass rod. Light reflected from the object is focused on a row of silicon detectors by a solid array graded index (GRIN) rod lenses. The distance from the object to the input face of the GRIN lenses is equal to the distance from the output face to the sensor surface. The operating distance – from the outside of the window to the surface of the object – can be in the range of 0 to 14 mm and is preset at the factory. The depth of field is approximately 20% of the distance from the window to the object plane and centered on the object plane.

For transmissive objects, the internal light source may be omitted and replaced by a source behind the object. In special situations, both front and back sources may be used. A second front source may be added to the other side of the sensor for symmetrical front illumination.

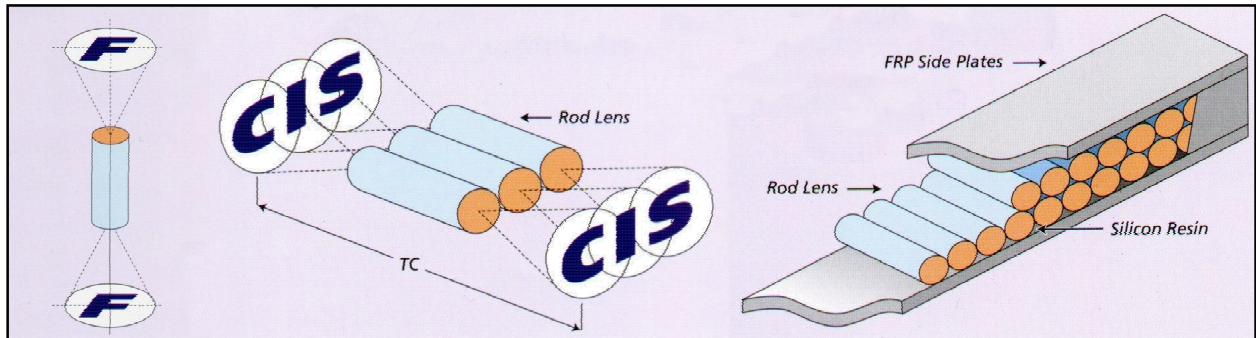
2.7 GRIN lens operation

GRIN lenses are a stacked array of glass rods each having an index of refraction that increases from the center to the outside. This index profile causes light rays entering a GRIN at an angle to be bent back towards the center of the rod. As a result, the GRIN acts as a lens that will focus rays originating at a specific distance from the input face on to a plane the same distance from the output face. Rays originating closer or farther away than the focal distance will not be sharply focused. Because the operation of GRIN lenses is symmetric, the magnification is always exactly 1.

A single GRIN will make an image with a size defined by its acceptance cone. To make extended images, rows of rods are placed side by side so their cones overlap. For continuous

coverage, two or more rows of grins in a hexagonal array are used. For stability, the rods are surrounded by glass plates and glued into place. Figure 2 shows the construction.

Figure 2 - GRIN lens construction



2.8 Cautions for installation

Because the CIS operates close to the object under inspection certain precautions must be taken to minimize the chance for damage.

2.8.1 Electrostatic discharge

The CIS may be damaged by the high electrostatic charges generated by moving rubber, plastic or similar materials. Please make sure that the case is properly grounded using several short connections of sufficient diameter. Keep connections between the CIS case and electronics ground as short as possible (1 meter or less). Long ground lines in conjunction with high energy might damage the device!

2.8.2 Window damage

The CIS can be damaged by materials falling directly onto the window. Please make sure that the CIS is not subject to impacts from parts falling onto the window or to stress by parts being pressed against the window or its frame by a transport system.

2.8.3 LED shielding

Assure that the LED illuminator or reflections from the illuminator cannot be viewed directly when the scanner is in its operating position.

2.8.4 Thermal control

Mount the scanner firmly on a plate that conducts heat away efficiently to maintain the enclosure temperature within the specified temperature range.

3. Electrical Interfacing

Before attempting to operate the CIS in an industrial setting, all equipment should be interfaced and tested for compatibility and proper operation. Testing should include operation at the required production speeds using the desired synchronization methods and hardware.

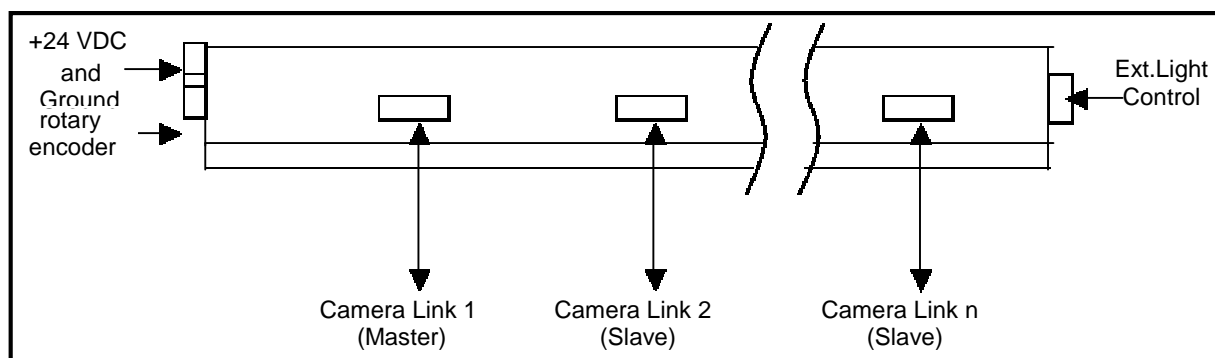
3.1 Warning

CameraLink components may be severely damaged by electrostatic discharge! Before connecting the sensor CameraLink port make sure that

- **All equipment is disconnected from mains supply**
- **Sensor ground and data processing equipment ground are connected**
- **Standard ESD protection is provided**

3.2 Connectors, cables and signals

The CIS may have up to four types of external connectors for power, CameraLink, external illuminators and optional external rotary encoder. These are illustrated in figure 3.



3.2.1 Power connector Type 03221 (CIS 4, 25 dpi CIS)

WARNING: It is extremely important that only the correct voltages be applied to your scanner. Incorrect or reversed voltages will damage the scanner.

The power connector is located on the end of the scanner corresponding to the last pixel read out. The pinout is shown in Table 3 and the connector is shown in Figure 4.

Pin	Signal
1	+24V
2	+24V
3	Reserved
4	Reserved
5	Return(gnd)
6	Return(gnd)

Table 3 - Power connector pinout



Figure 4 - Power

The pin configuration is MIL-C-5015 14S-6.

The mating connector for the power connector is an Amphenol type GTx06yyy-14S, where y indicates the type of wire connection required and yyy indicates the type of cable strain relief required. See the Amphenol GT series catalog 12-024 for details and drawings.

3.2.1.1 Power connector Type 00091 (MiniCIS 4)

Pin	Signal	Cable color
1	+24V	white
2	+24V	
3	Prog	yellow
4	nc	green
5	Return(gnd)	brown
6	Return(gnd)	

Table 4 - Power connector pinout



Figure 5 - Power

The power consumption has a maximum of 1,5 A and the regulation of the DC voltage supply should be ± 1 V.
The mating connector for the power connector is a Hirose 6 pin.

3.2.1.2 Power connector Type 03974 (modular CIS, MIDICIS)

Pin	Signal	Cable
A1	+24V	1
A2	+24V (LED)	2
A3	shield	yellow
A4	Return(gnd LED)	3
A5	Return(gnd)	4



Figure 6 - Power

PIN A1 is the right PIN

Table 5 - Power connector pinout

The mating connector for the power connector is a SUBD 5 pin.

3.2.1.3 CameraLink interface

The CIS uses high-density 26-pin MDR26 connectors for CameraLink control signals, data signals, and serial communications. The pinout and functions correspond to the requirements of the CameraLink specification. Any standard CameraLink cable up to 10 meters may be used.

3.2.1.4 Control signals

Camera Link provides four camera control signals, CC1 through CC4, that can be defined by the camera manufacturer. When the CIS is in the triggered mode, these signals are used for triggering and optionally for illumination exposure control. In standard configuration exposure control is generated by the internal CPU according to the software commands. Figure 5 shows the timing considerations.

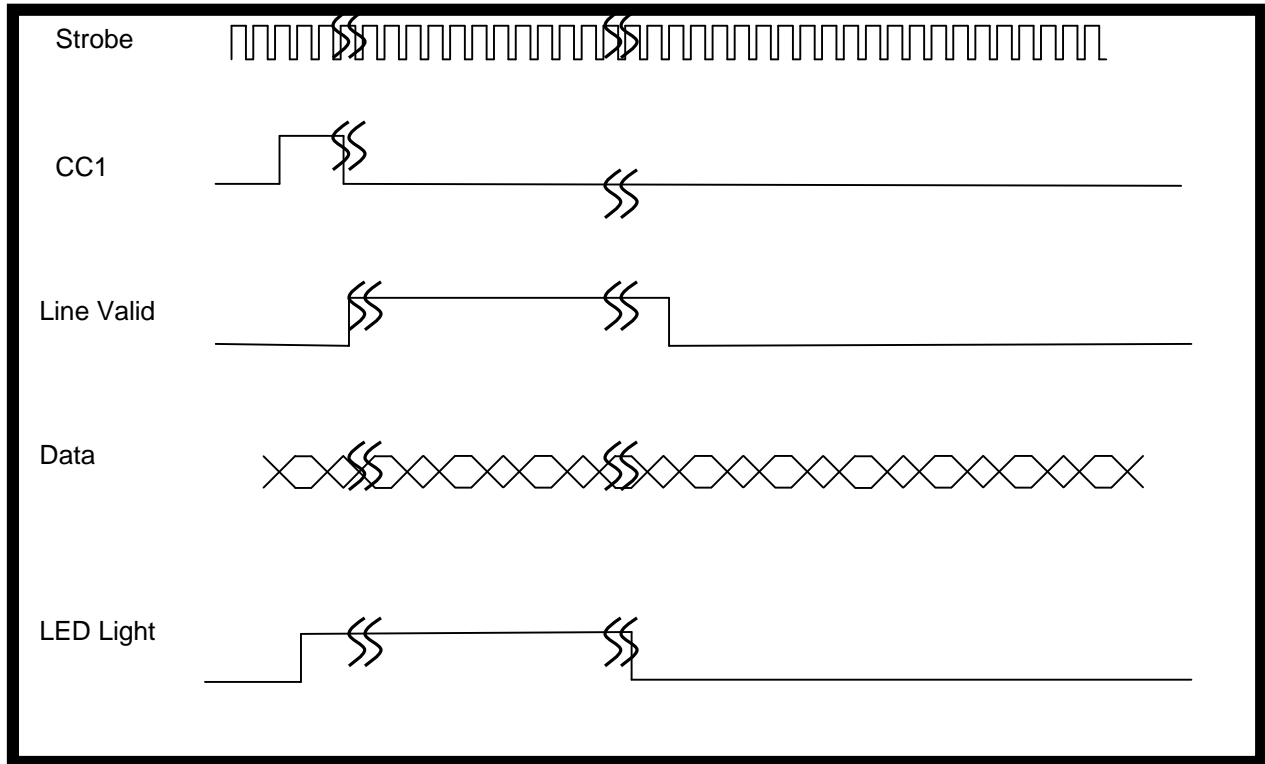


Figure 5 - Trigger timing

The rising edge of the CC1 signal initiates scan of a line and exposure time. The wait time between lines should be taken between the end of the Line Valid signal and the initiation of the exposure.

The CIS allows use of up to four independent light sources and four partitions of the sensors. Generally, the sensors are partitioned only in RGB scanners. In all other cases, the CC1 signals control the exposure but the triggering is initiated only by CC1. Only CC1 is used in single-color monochrome scanners.

When the CIS is not in the triggered mode, all line initiation and exposure timing is generated by the internal CPU according to the software commands.

WARNING: Do not exceed 100 kHz repetition rate with any CC1 signal. Frequencies higher than 100 kHz can damage the scanner.

3.2.1.5 Data bus

CIS uses one or more Camera Link Base configuration connectors in the 8-bit mode. Ports A and B are used for data transmission with each channel carrying one-half of the scan data. Do not use Port C. It may contain test data that will corrupt the image files.

3.2.1.6 Serial communication

All software commands are sent via the internal Camera Link serial port. The port should be set for the standard parameters: 9600 Baud, no handshake, no parity, 1 start bit, 8 data bits, 1 stop bit.

Control commands

The serial interface uses a set of simple ASCII commands to configure and operate the CIS. The following rules always apply to commands sent and received:

- A carriage return <CR> ends each command. The linefeed character is ignored.
- All values are assumed to be in decimal.
- The commands consist of a single-character command and parameters.
- The camera will answer each command with either "<Ready>", "<Error x: Error Message>" or "<Unknown Command >".
- The ">" followed by a Carriage return <CR> are always the last characters returned by the camera.
- Values to be sent are shown as [value]. Do not send the square bracket characters.

3.3 Status commands

On power up, the CIS will execute its startup sequence by initializing all hardware, performing a memory test, reporting any errors, and by restoring saved parameter settings and correction coefficients. The CIS will report a list of available commands after the startup sequence has been completed. Information on the status and configuration may be requested at any time using the commands in Table 3. All commands are case-sensitive.

Command	Syntax	Effect
List available commands	? <CR>	Displays command list
Show software version	v<CR>	Displays software version
Show current parameters	#<CR>	Lists current settings
Save current parameters	S<CR>	Saves current settings
Get Temperature	t<CR>	Gets the temperature inside the CIS
Get Replace-Flags	r<CR>	Shows the Replace-Flags
Get channel to pix.	j[Channel]<CR>	Displays channel to pixel numeric
Get pixels to chan.	i[Channel]<CR>	Displays pixel to channel numeric
Get analog Gain	g<CR>	Displays gain level
Get analog Offset	o<CR>	Displays offset level
Get Chan. Stat.	c<CR>	Displays channel statistic
Get Sensor Character.	+<CR>	Displays Sensor Specification

Table 2 - Status command list

3.4 Scan commands

Scan commands select the operating mode and set scan timing in the free running (not triggered) mode. Table 4 shows the scan control commands.

Command	Syntax	Value	Effect
Set trigger mode	M[mode]<CR>	mode = 0 mode = 1 mode = 2 (optional) mode = 3 (reserved) mode = 4 (optional) mode = 5 (optional) mode = 6 (optional)	Free running / LED Triggered by CC1 / LED Triggered by external / LED reserved Free running / neon lamp Triggered by CC1 / neon lamp Triggered by external / neon lamp
Line Frequency (free running mode)	F[freq]<CR>	freq = 100 ...	Sets line frequency in free running mode to freq in Hz (see note 1)
Exposure time	E[Color], exp<CR>	Channel = 0,1,2,3 exp = 0 ...65535	Sets exposure time for Color x Sets exposure time in μ s (see note 2)
Light on/off	L[value]<CR>	L1<CR>=Light on L0<CR>=Light off	Turns the light on or off

Table 3 - Scan command list

Note 1: If the requested frequency has a shorter period than the exposure time in any channel, the command is ignored and an error message is returned.

Note 2: If the requested exposure time is longer than the period set by F in channel x, the command is ignored and an error message is returned.

3.5 Image data commands

The CIS includes capabilities for correcting darkfield and brightfield non-uniformities, for setting output levels, and for collecting image data statistics. The commands controlling these functions are shown in Table 5.

For enabling and disabling the correction see Table 7.

Command	Syntax	Value	Effect
Set Darkfield level (analog/digital)	D[value],[value]<CR>	value = 0 ... 64	Sets the darkfield level to [value]
Set Brightfield level (analog/digital)	B[value],[value]<CR>	value = 0 ... 255	Sets the brightfield level to [value]
Initiate correction	C[value]<CR>	value = 0 other values for test purposes only	Initiates correction calculations

Clear / restore correction data	Z[value]<CR>	value = 0 value = 1 value = 2	Clear correction data but do not clear RPLC flags Load correction data from Flash Clear correction data and RPLC flags
Store correction data	\$<CR>	None	Stores current correction data in non-volatile memory
Show statistics	s<CR>	None	Displays current sensor statistics e.g. maximum Pixel, resolution, Mode..
Set Cycles	Q[value]<CR>	value=1 ... 255	Number of lines used for offset and pixel correction
Autoset offset	l[startCH],[stopCH]<CR>	Channel=0...xx	Automated Offset calibration from startchannel to stopchannel
Set analog Gain	G[channel],[value]<CR>	value=0 ... 63	255= all channels
Set analog Offset	O[channel],[value]<CR>	value= - 255 / +255	255= all channels
Pixelstatistics	p[col],[pixel]<CR>	Col= Pixel=	Displays pixel minimum and maximum value

Table 4 - Image data command list

3.6 Setup commands

The commands in table 6 assist in setting up systems using the CIS 4.

Command	Syntax	Value (see note 1)	Effect
Set video mode	V[mode]<CR>	mode = 0 / 1 mode = 2 / 3 mode = 4 / 5 mode = 6 / 7 mode = 8 / 9	Displays live video Displays constant zero Displays constant 80h Displays sawtooth test pattern Displays 2D test pattern
Reboot	!<CR>	None	Reboots the CIS CPU

Table 5 setup command list

NOTE 1: Even values enable the flat field correction, odd values disable the flat field correction.

The other commands should not be used since they are not meant for the use of the **CIS**. Commands and diagnostic data, which are not specified, serve the producer for diagnostic use. They are not documented and subject to change.

Setting the Camera Up

Step by step instructions to run the Camera

- Connect the power cable with the camera and the power supply
- Open your grabber program and the camera file for your camera
- Open your terminal software and check the following parameters:

COM PORT of your cameralink connection (e.g. COM3)
Baud rate 9600 baud
no parity
1 start bit
8 data bits
2 stop bits

- Apply your test pattern on the camera keeping to the proper image distance (e. g. 10 mm) showed at the label of the camera
- Turn light on (internal camera light or external light)
- Grab an image (e. g. left click on the read-in-symbol)

3.7 Calibrating the Shading Correction

Set camera up as stated above

set the digital dark level to a value close to zero, e. g. around 8..20 counts

set the digital bright level to a value close to full scale, e. g. 230 counts

grab images with a white reference object such as a sheet of white paper

clear old correction values using the "Z0" command

modify operating conditions (line rate, exposure, light level) to achieve pixel values

between 50% and 100% of the digital bright value. (The correction mechanism typically employs a digital gain of 1..2 with starting value 1)

start a shading correction calibration cycle using the "C0" command

PHASE 1 Measuring the pixel dark values

The CIS will ask you to switch off the light and will turn off its internal light source(s). Please avoid any stray light since it will deteriorate the results. After all lights are **OFF**, then press any key to continue. The CIS will average over the number of lines specified using the "Q" command and save the results.

PHASE 2 Measuring the pixel bright values

The CIS will ask you to turn the light on and will turn on its internal light source(s). After all lights are **ON**, then press any key to continue. The CIS will average over the number of lines specified using the "Q" command and save the results.

PHASE 3 Calculation and Storage

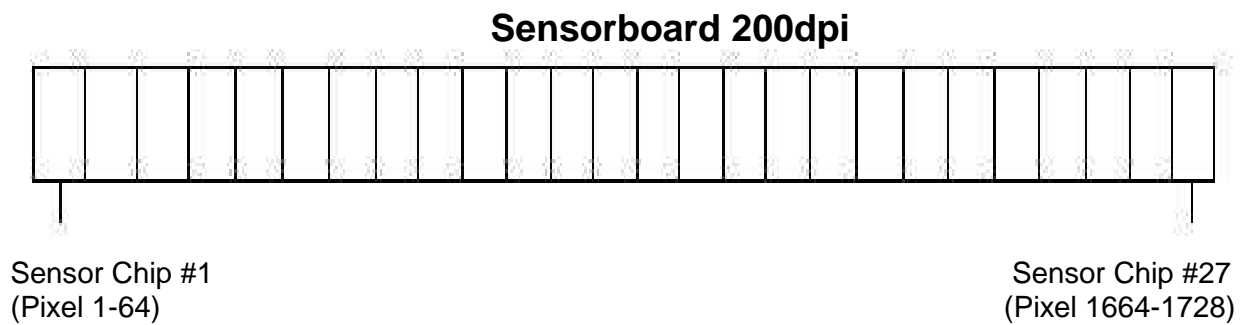
The CIS will calculate and load offset and gain correction values for each single pixel. When you are satisfied with the result, you can store the pixel correction values permanently using the "\$" command.

NOTE 2 Statistic Data will be grabbed after the pixel correction and therefore

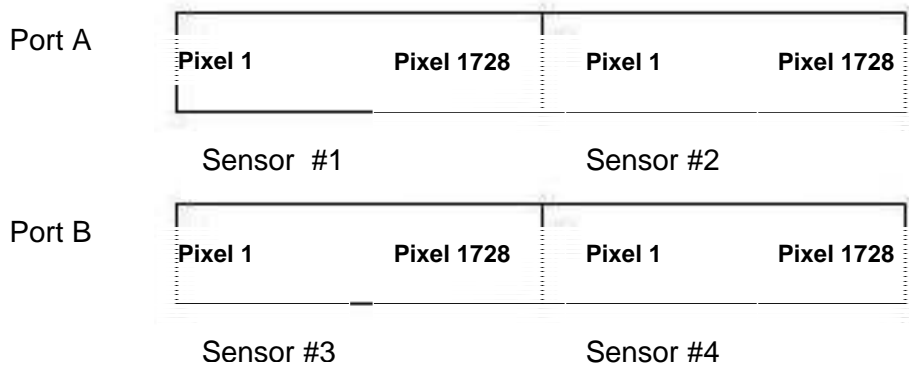
submitted by the correction values.

3.7.1 Calibrating the Shading Correction RGB

The difference to the monochrom correction is, that 3 lines(RGB) has to be in range(3.7).
Not only one line.



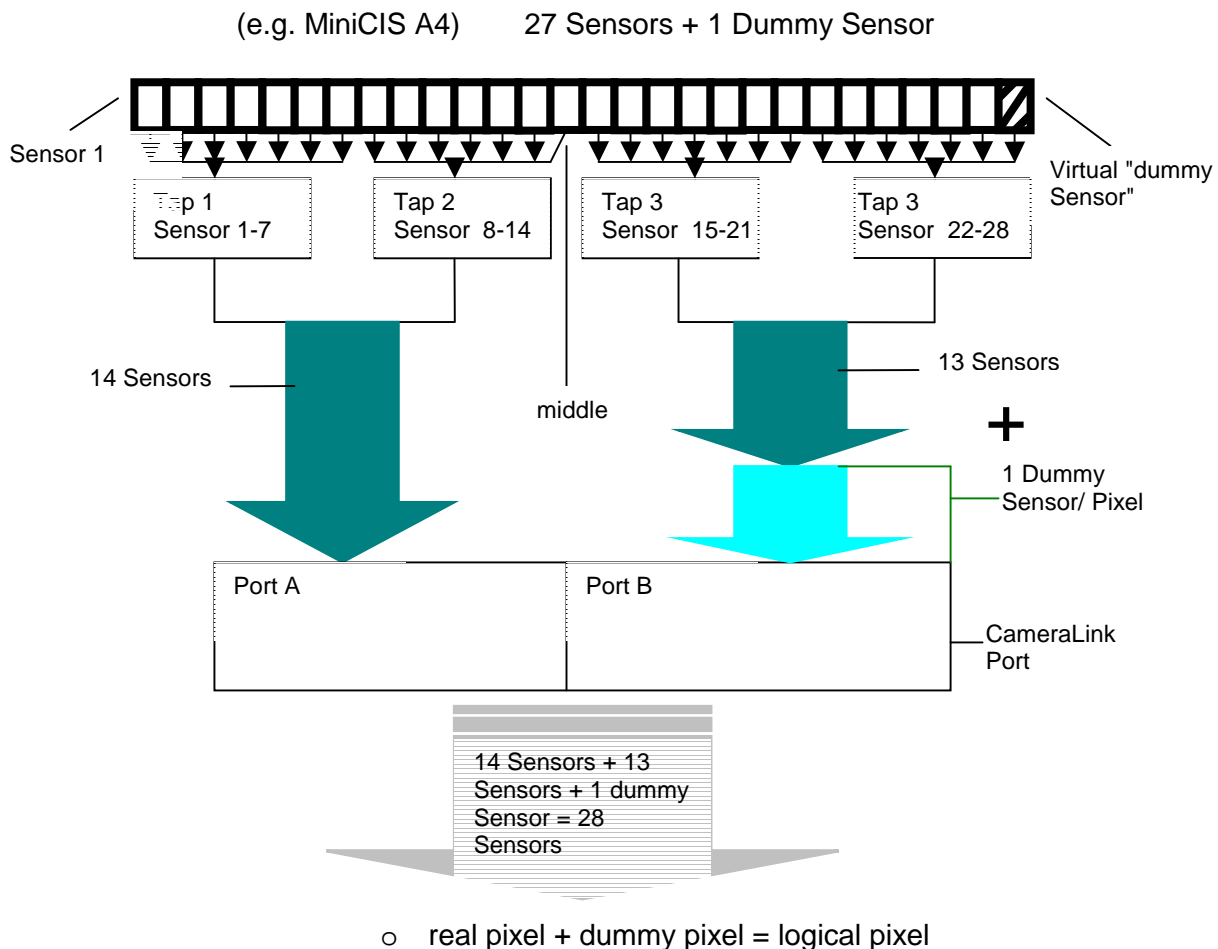
Camera Link Data



3.8 Difference between real pixel count and logical pixel count

- real pixel are actually available and useable
- logical pixel are available but not useable

If you have an odd count of sensors, which are transferred, over more than 1 CameraLink port you will automatic generate virtual "dummy pixels".



4. CIS handling instructions

Although the CIS is housed in a rugged aluminum enclosure, certain precautions are necessary to prevent damage to the electronics and to the window.

4.1 Electrostatic discharge

The CIS sensor contains optical sensors and high-bandwidth electronics susceptible to electrostatic discharge. Please treat the sensor and its CameraLink ports according to standard ESD guidelines such as:

- Avoid static charge buildup
- Always ground the sensor and related equipment before electrical connection

Special care is required in environments like transport of webs, foils and paper where buildup of very high electrostatic charges routinely occurs. Be sure the CIS is grounded using short copper braid (<500 mm) before starting the material transport.

4.2 Protecting Against Dust, Oil and Scratches

The CIS window is part of the optical path and should be handled like other optical components, with extreme care. Dust can obscure one or more pixels, producing dark patches on the sensor response. Dust is most visible when the illumination is collimated or when the focus is set near the surface of the glass. The dark patches from dust on the glass will shift position as the angle of illumination changes. Dust is normally not visible with diffuse illumination if the focus is far from the window. Dust can normally be removed by blowing the window surface using an oil free compressed air blower, unless the dust particles are being held by an electrostatic charge, in which case either an ionized air blower or wet cleaning is necessary.

Oil is usually introduced during handling. Touching the surface of the window barehanded will leave oily residues. Using rubber fingercoats and rubber gloves can prevent oil contamination. However, the friction between the rubber and the window may produce electrostatic charge that may damage the sensor. To avoid ESD damage and to avoid introducing oily residues, ground the CIS enclosure when cleaning the window.

Scratches on the window can be caused by improper handling, cleaning or storage of the CIS. Tools should never come in contact with the window surface. The CIS should be stored only in containers where it is not properly secured to prevent contact between the window and the container. Scratches diffract incident illumination. When exposed to uniform illumination, a sensor with a scratched window will normally have brighter pixels adjacent to darker pixels. The location of these pixels changes with the angle of illumination.

4.3 Cleaning the Sensor Window

Use compressed air to blow off loose particles. This step alone is usually sufficient to clean the sensor window.

If further cleaning is required, use lens cleaning paper moistened with alcohol or acetone.

Lint-free ESD-safe cloth wipers that do not contain particles that can scratch the window may also be used.

Whatever the technique used, always wipe the window carefully and slowly.

4.4 Proper Grounding of the CIS

The CIS is grounded via the Camera Link Cable Shield. Be sure that the Data Processing Equipment at the other end of the Camera Link Cable is properly grounded, especially in applications with zero working distance, where the material under inspection might build up very high electrical charges and feed them directly to the CIS. When grounding the CIS, please keep in mind to keep it isolated from machine ground to avoid ground loops!

5. Software

5.1 Tichawa Vision User interface

5.1.1 Install UI

It gives 2 options to install the UI :

- a) execute setup.exe and follow the instructions of the menu
- b) unpack the TIVICISIF.zip in one folder

5.1.2 Handling of the User interface

- a) execute TIVICISIF.exe
- b) go to the menu options **[1] (figure 1)**

- c) now are 2 options available
 - I. serial communication over an COM port [2] (figure 2)
 - II. serial communication over the grabber dll file [3] (figure 2)
- d) the fastest way will be to use the grabber dll, because its not nessasary to configure an COM port with the Grabber Software. A couple fo grabbers don't have this possibility
- e) after you chose the communication type connect the camera [4] (figure 2)
- f) if the communication was right the software will show "camera connected" [5] (figure 2) and open more menus. If you go back to the status menu the red parts will be green now [7] (figure 2) , (figure 1)
- g) otherwise the COM Port or Grabber dll which you choose is wrong
- h) To check the hardware parameters of the CIS go to the menu "sensor info" [6] (figure 2)
- i) In the Sensor Info you are able to see the sensor specifications [8] and the Camera Software Version [9] (figure 3). This menu is only for your information and could help to write an camera file.
- j) After you checked this information you can go to the parameter menu [10] figure 3
- k) In the parameter menu it's possible to set the basic parameters of the CIS. I.e. for shading correction [11] (figure 4). This parameters are explained in 3.3 of the documentation.
- l) The last menu is the command menu. Here it's possible to turn the light on/off and to reboot the camera. Also the terminal is over the terminal button [12] (figure 5) available where you could type in the commands directly. More about commands in 3.3 of the documentation. The terminal [13] (figure 5) works like a usally terminal software i.e. hyperterminal. The grayed-out buttons [14] (figure 5) are currently not available.

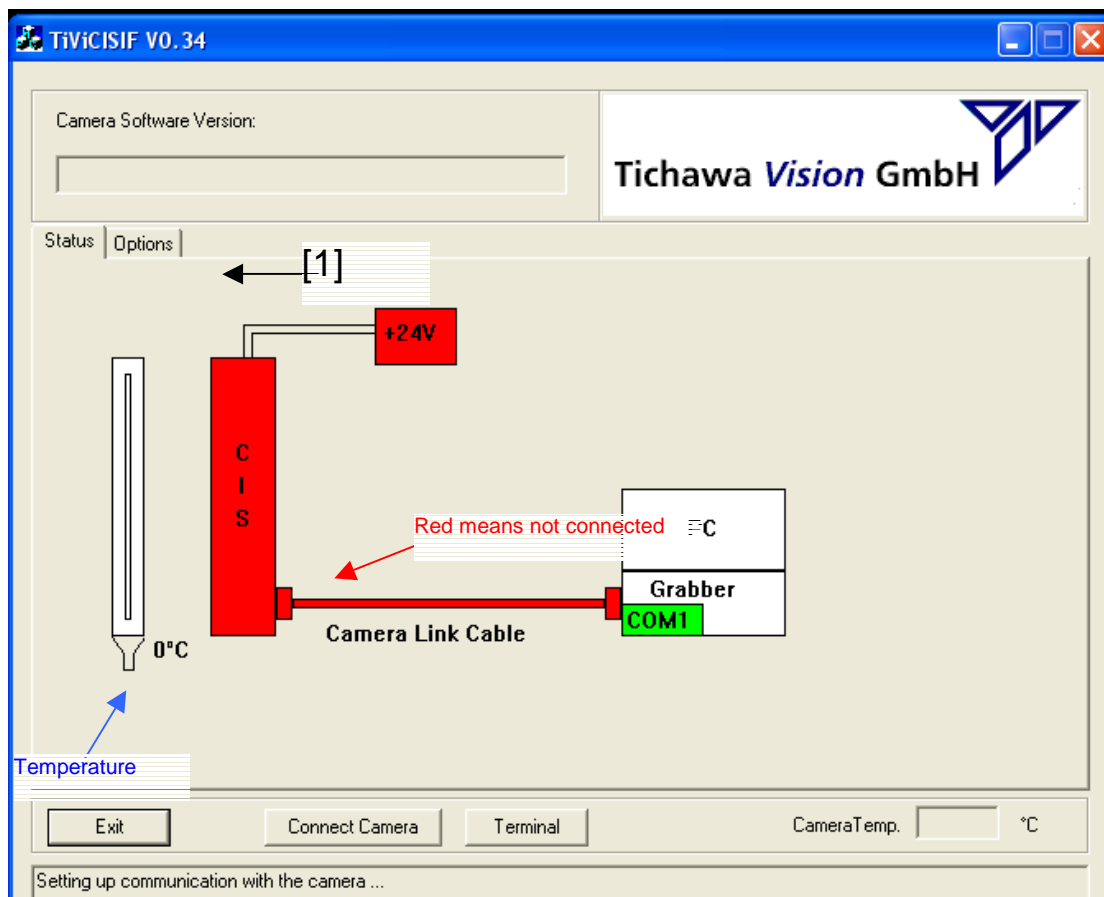


Figure 1 – Status

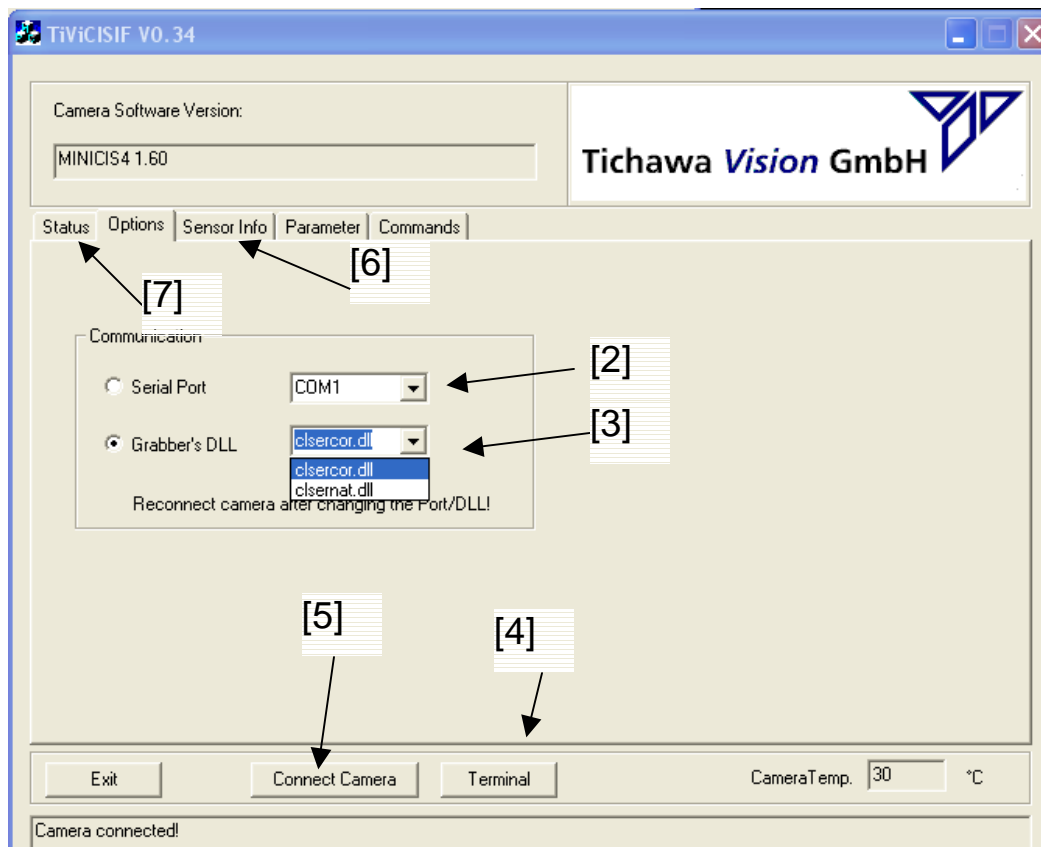


Figure 2 – Options

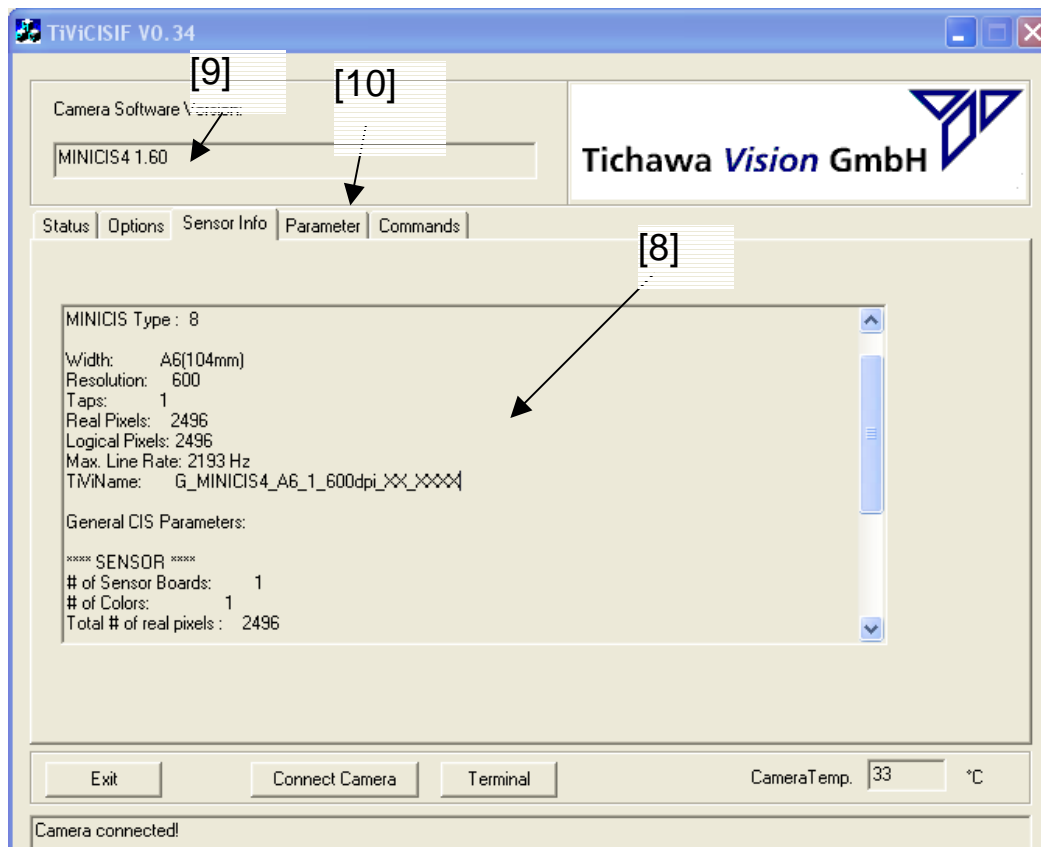


Figure 3 – sensor info

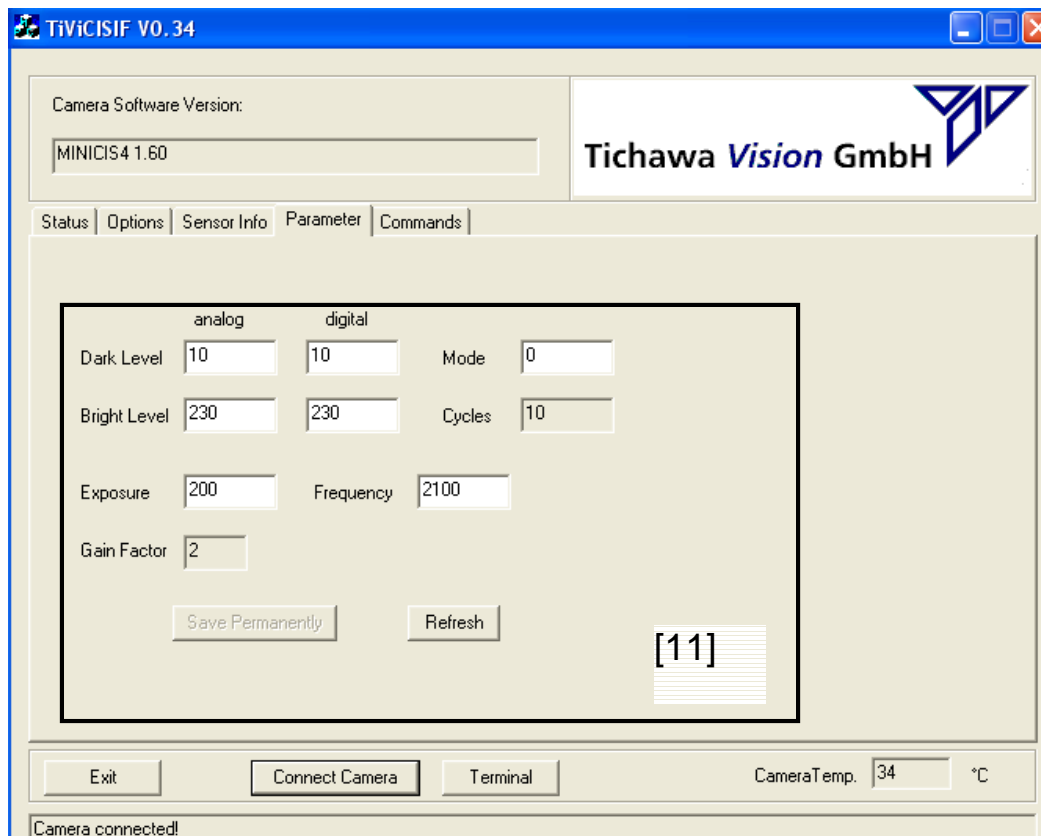


Figure 4 – Parameter

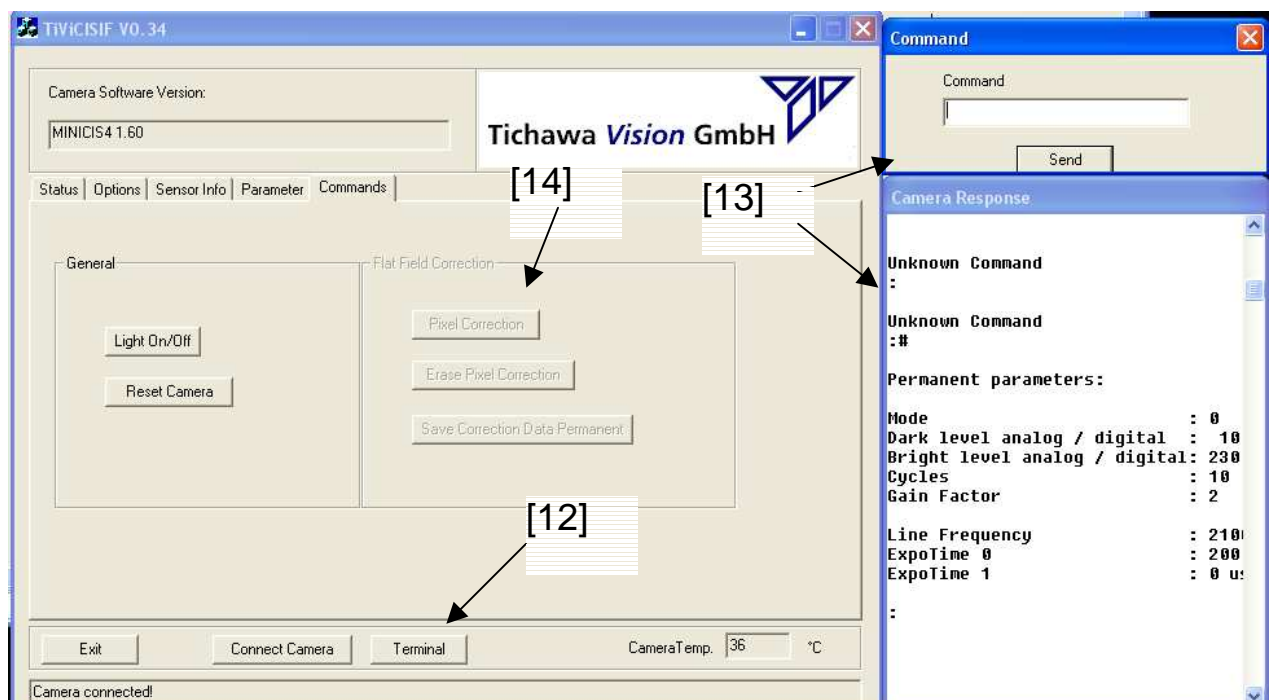


Figure 5 – Commands and Terminal

5.2 Tichawa Vision CIS configurator

5.2.1 Install Configurator

It gives 2 options to install the UI :

- a) execute setup.exe and follow the instructions of the menu
- b) unpack the CISKonfigurator.zip in one folder

5.2.2 Handling of the Configurator

- a) execute CISKonfigurator.exe
- b) choose the typ of CIS which you want, depends on your requirements **[1] (figure 1)**
- c) choose the type of color, depends on your used object **[2] figure 1**
- d) choose the resolution, depends on the smallest error or accuracy which you wish **[3] figure 1**
- e) choose the scan width, depends on the size of the object **[4] figure 1**
- f) after you choose parameter **[3]** and **[4]** the configurator will show you the pixel size and the maximum pixel count of the unit **[5] figure 1**
- g) type in the line rate **[6] figure 1**, depends on your transport speed, and the configurator will caculate the possibility and the CIS version (K). its also possbile to type in the transport speed **[7] fiure 1** and the Configrator will calcualte the line rate which will be needed.
- h) Choise the light source, depends on your used object and error type **[8] figure 1**
- i) The light source color **[9] figure 1** depends on **[2] figure 1** and the color of the object. If you choose an Color sensor in **[2]** the light source will be automatic RGB. If you have an object which could be have different colors than its better to use a white light source.
- j) Optionally the MAXI CIS has an external trigger connector over RS422 **[10] figure 1**. This is useful if an direct trigger to the CIS is necesseray.
- k) After the configuration it's possible to print out **[11] figure 1** the unit specifications **[12] figure 2**

TIWI C15 Configuration

File Lists Options Help

Product [1] ☐ MIDICIS ☒ MAXICIS ☐ TUBECIS

☒ Monochrome ☐ Color [2]

Sensor

[3] Resolution 200dpi Pixel Size 0.125 mm [5]

[4] Scan Width 510mm Number of Pixels 4096

Line Rate **Transport Speed**

[6] Required 20 kHz

K1 K2 K3 K4/RGB

20 40 80 20 kHz

2500 mm/sec

2.5 m/sec [7]

150 m/min

100 ips

Light Source

☒ Internal [8] ☐ External

(Brightfield Illumination) (Backlight)

Light Source Color Amber(Red) [9]

Encoder Option

[10] ☐ External Trigger over RS422 (direct to CIS)

For higher speed or other special options please contact the product manager.

Calculation Configuration Internal Printout Customer Printout [11]

Figure 1 – Configurator Interface

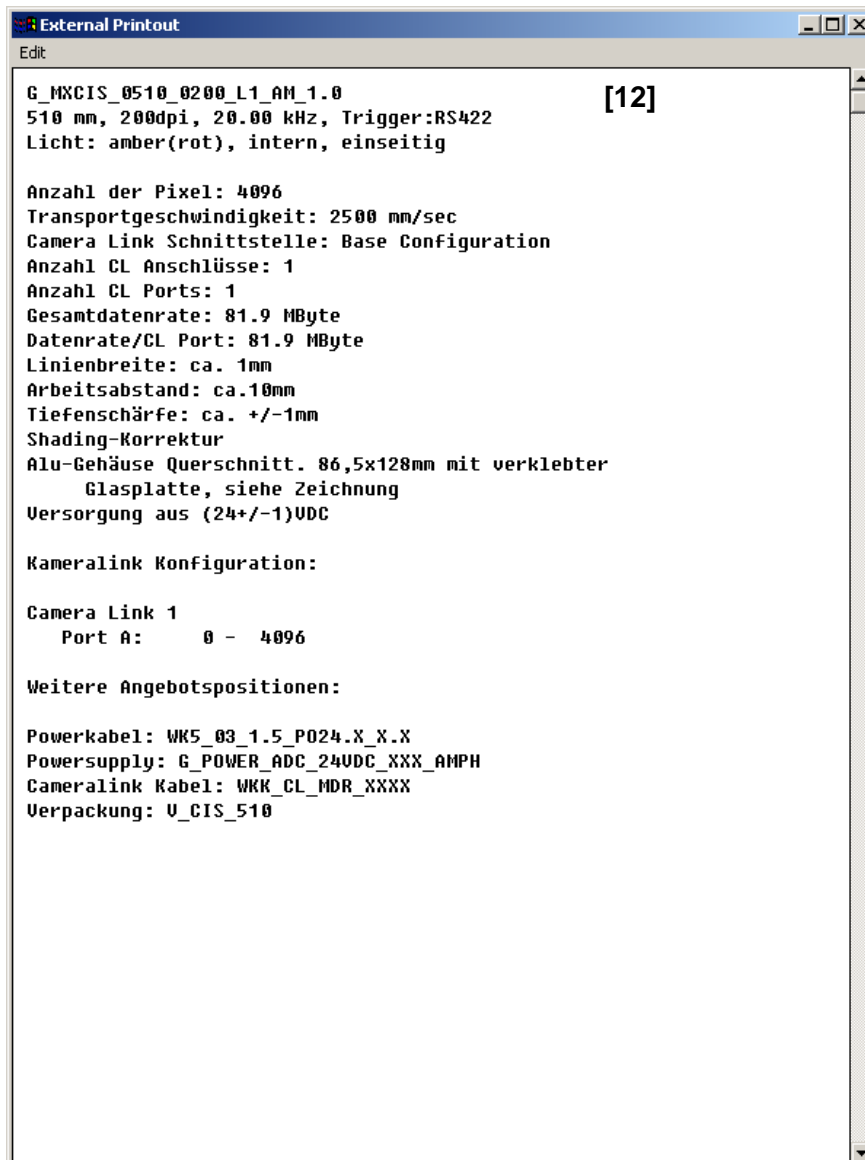


Figure 2– Configurator printout

5.3 Short introduce for Camexpert (Dalsa Grabber) Software and Camera File

6. Troubleshooting

If the CIS does not seem to be operating correctly, please try the steps listed in this section. Unless something is damaged, one of these should correct the problem.

6.1 Simple problems

- Are the Camera Link connections all in place?
- Is the computer running with the proper software and setup files?
- Is the power supply connected and turned on?
- Is the CIS in free running mode? If not, is a trigger provided?

6.2 Troubleshooting using the serial interface

The following commands can aid in debugging. (The complete command protocol is described in section 3.)

- To quickly verify serial communications send the ? command. The CIS returns a list of all available commands.
- To verify the camera setup, send the # command. The CIS returns a list of current settings.
- Use the test pattern "V" feature to verify the proper timing and connections between the camera and the frame grabber and verify the proper output along the digital processing chain.

6.3 Optical tests

If you suspect that the CIS is sending data but that the image amplitude is too low turn off the corrections (Z0) and try the following:

- For reflective applications, check if there is a reflective target that can be seen by the sensor
- For transmissive applications, check if there is a path where light can pass from the source to the sensor
- In both cases, daylight or room light should be visible for the sensor at low line rates.

6.4 Safety Matrix

Features in brackets are projected yet.

Product	MINICIS	MIDICIS	MAXICIS	notes
Problem				
Pinned supply unit	Protective diode	Protective diode	Protective diode	
Over-voltage supply unit	OVLO	OVLO	Tw. OVLO Transzorb Dioden	
Excess temperature T2	---	SW control LEDs off	(SW control LEDs off)	
Excess temperature T3	---	Tempwächter	(Tempwächter)	
Crash	---	(Watchdog)	(Watchdog)	
FPGA uncharged		(CPU reset)	(CPU reset)	
LED guard		Kap. Kopplung	Kap. Kopplung	
Amplified ESD guard CL	---	---	Protective diode	
Acceleration	Sensor	Sensor	Sensor	visible ?
Excess temperature	(label)	(label)	(label)	visible ?

Caution

Attachment 1 Configuration sheet of your CIS